



PRODUCT AND DEFINITION This product is the cup like portion

of the hibiscus flower known as (Hibiscus Sabdariffa). The flowers are ready and intended for human consumption

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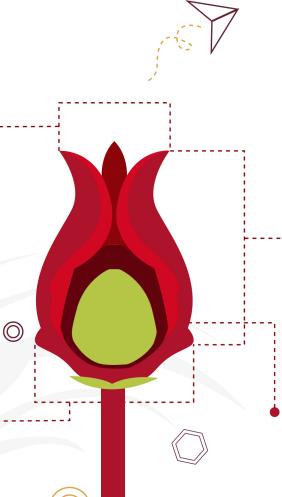
PRODUCT CATEGORIES

2.1

Complete flower top (Complete Calyx: - The complete part of which the flower is picked off



Whole loose flower sepals: - Removed flower petals





Sifting (Nekhala):-Mixture of complete flowers and petals

Broken Hibiscus sepals:-Broken down or grounded electrically and considered through Primary Processing

3.1. Whole Calyx

PRODUCT GRADIENT

- - Complete flower heads Impurites allowed
- sepals

Complete Sepal heads

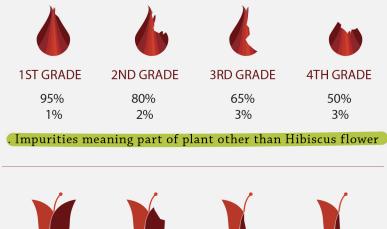
• 3.2. Whole loose flower

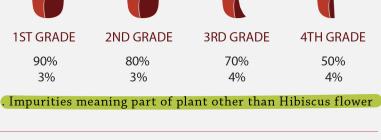
• 3.3. Sifting (Nekhala)

Impurites allowed

- Complete Sepal heads

Impurites allowed





2ND GRADE **3RD GRADE** 4TH GRADE **1ST GRADE** 40% 30% 20% 20% 4% 4% 5% 5% . Impurities meaning part of plant other than Hibiscus flower

To be completely free from dirt and other foreign materials, packed in sealed containers against dust and moisture

• 3.4. Broken down Hibiscus



General Requirements: **4.1.1.** All consignments are to be free of Hibiscus seeds. -----

REQUIREMENTS

4.1.2. All hibiscus flowers are to be free of foreign objects, cleaned and free from impurities and dust. -----

The following requirements are to be met in all hibiscuc calyxs

4.1.3. All hibiscus flowers are to be free from bacteria, fungus, insects, insecticides and any other harmful material. -----**4.1.4.** Level Of radiation is not to exceed the set limits. **4.1.5.** Heavy minerals are not to exceed levels set in the Global

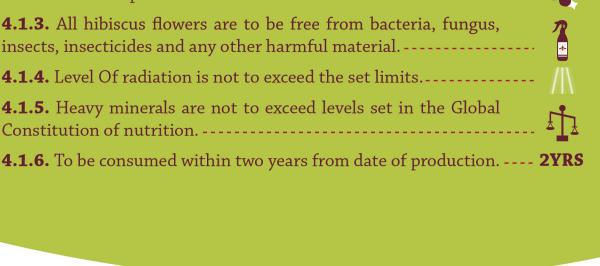
Constitution of nutrition. -----

COLD WATER

EXTRACTION

Min 35%

AOAC



TOTAL ASH

Max 10%

AOAC

DUST

Max 3%

AOAC

AOAC METHOD OF ANALYSIS

AMOUNT PERMITTED

REQUIREMENTS

MOISTURE

Max 10%

GENERAL HEALTH The specifications for this product are to be followed according to the Global Constitution on Nutrition with general well being of health foods

HOT WATER

EXTRACTION

Min 40%

AOAC



Max 3.5

AOAC

PACKAGING Hibiscus flowers are to be packed in approproate clean packages never used before. There are to be no changes in health benefits and nutri-

STORAGE AND TRANSPORTATION

tional value and to be worthy of the standards set in every country. All countainers and packages are to be of materials safe and appropriate for each use

Hibiscus flowers are to be transported in ways that will preserve the product and prevent damage and spoilage





